

### Overview



SITRANS FX vortex flowmeters are designed for use in industrial applications and optimally suited to the demands in auxiliary supply systems.

The proven principle of vortex flowmeters is suitable for measurement of liquids, gases and vapors unaffected by conductivity, viscosity, temperature and pressure.

### Benefits

- Integrated pressure and temperature compensation
- Temperature compensation for saturated steam included as standard
- High measuring accuracy
- Maintenance-free sensor
- Non-wearing, fully welded stainless steel construction with high resistance to corrosion, pressure and temperature
- SIL2 certified according to IEC 61508 Edition 2
- Use in hazardous areas
- Integrated reduction of nominal diameter for space-saving and economic installation and large measuring ranges
- Redundant data management: Easy exchange of electronics without loss of calibration and configuration data
- FAD (Free Air Delivery) functionality
- Gross and net heat calculation to support advanced energy management
- Remote version with cable length up to 50 m (164 ft) (in preparation)

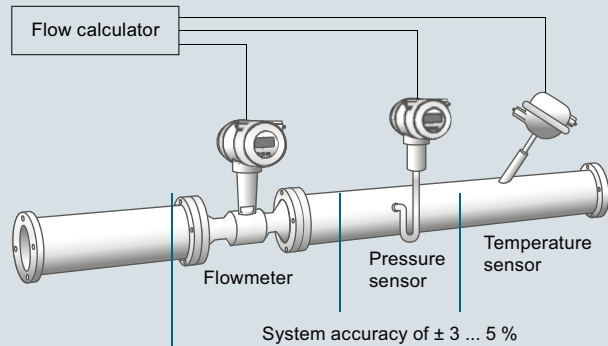
Even the basic version of the vortex flowmeter SITRANS FX330 is equipped with temperature compensation for saturated steam applications. With the optional pressure sensor the SITRANS FX330 has integrated density compensation for calculation of corrected volume and mass (online density compensation). The density compensation for calculation of corrected volume and mass is based on the standards of NIST for gases and IAPWS for steam.

#### Higher measuring accuracy with the use of compact measuring systems

With the classic installation of a vortex flowmeter and separate pressure and temperature sensor as well as flow calculator, all errors occurring in the measuring chain must be taken into account when determining system accuracy. This can result in a measuring error between  $\pm 3$  to 5 %.

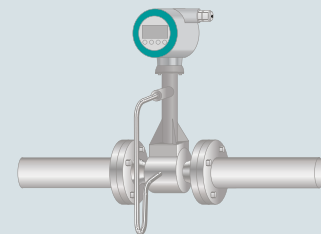
Using a vortex flowmeter with integrated pressure and temperature compensation such as the SITRANS FX330 allows you not only to lower installation costs but also increase the measuring accuracy of the measuring point. In this case the accuracy is  $\pm 1.5$  % of the measured value.

#### classic



#### integrated

Flowmeter with integrated pressure and temperature compensation



The SITRANS FX330 in flange design is available with integrated reduction of nominal diameter for space-saving installations and large measuring spans. About 90% of all vortex flowmeters are ordered one size smaller than the line diameter in order to increase the flow speed and to get a wider measuring range. Here, the line has to be reduced before and widened after the sensor, typically including 20x DN inlet and 5x DN outlet run. With the reduction and widening of nominal diameter included in the sensor, it is no longer necessary. To compensate the non-existent straight inlet run between reduction and the vortex bluff body, these devices are specially calibrated and linearized.

A new feature of the SITRANS FX330 is the advanced signal processing and filtering called AVFD (Advanced Vortex Frequency Detection): Interferences and disturbances in the measuring signal are suppressed, signals outside from the relevant frequency band are filtered out.

Redundant data management prevents loss of calibration and configuration data when changing electronics or display.

By default, all SITRANS FX330 meters are factory-calibrated (traceable to international standards) and pre-set according to customer specifications. The SITRANS FX330 also comes with an installation wizard to ease installation; e.g. in a steam application it will only show related settings.

Developed according to the standard IEC 61508 edition 2, the SITRANS FX330 can be used in safety-related application with classification SIL2 for continuous volume flow measurement.

## Flow Measurement

### SITRANS FX (Vortex)

#### SITRANS FX330

##### Application

- Measurement of saturated steam and superheated steam
- Steam boiler monitoring
- Heat metering of steam and hot water
- Measurement of consumption of industrial gases
- Measurement of consumption in compressed air systems
- Monitoring of compressor output
- Evaluation of Free Air Delivery (FAD)
- SIP and CIP processes in the food, beverage and pharmaceutical industries
- Measuring of conductive and non-conductive liquids
- Safety-related measurement in SIL applications (SIL2)

##### Gross and net heat quantity calculation

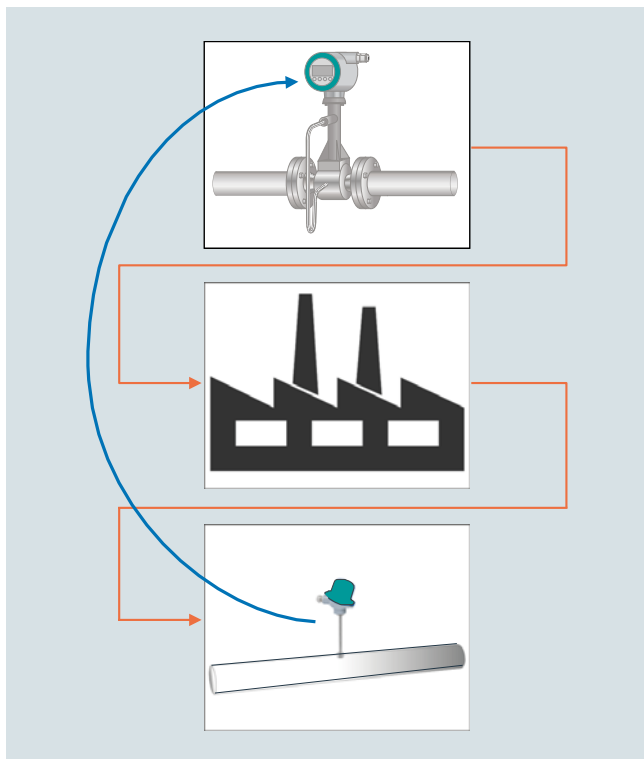
The SITRANS FX330 was designed for applications in auxiliary and supply service lines, such as internal monitoring of energy flows for saturated and superheated steam or hot water. Equipped with temperature sensor as standard, the device can be installed as heat meter in the feed line directly connected with an external temperature sensor in the return line. The gross and net heat calculation can be fed into a DCS to support advanced energy management.

When it comes to energy, the most accurate measurement of consumption is essential. By combining flow, temperature and pressure measurements in one device, SITRANS FX330 provides the basis for a precise mass flow calculation.



In steam applications, the software even determines the enthalpy - the heat content - of the steam. Therefore, SITRANS FX330 is able to calculate the gross heat quantity.

In case net heat quantity consumption of process is asked for, a single temperature sensor can be added to the return line. SITRANS FX330 uses the readings to calculate the amount of heat consumed.

The SITRANS FX330 thereby proves itself to be a reliable partner.



##### Design

SITRANS FX330 Flange	SITRANS FX330 Sandwich
	
Flange version with integrated temperature compensation as standard for saturated steam and optional pressure compensation for superheated steam, gases and wet gases.	All advantages of the flange version in a space-saving sandwich design; centering rings guarantee an easy installation without any offset.
Integrated reduction of nominal diameter for space-saving and economic installations plus large measuring ranges.	Integrated reduction of nominal diameter not available
Also in remote design with field housing and connection cable up to 50 m (164 ft) (in preparation)	
With shut off valve allowing <ul style="list-style-type: none"> <li>• exchange and calibration of pressure sensor</li> <li>• pressure and leak testing of pipeline without interrupting the process</li> </ul>	

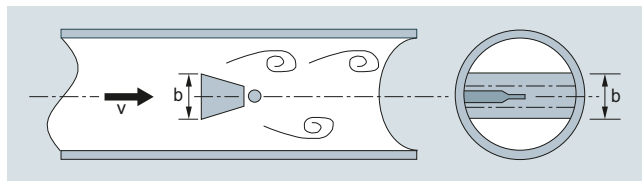
##### Function

Vortex flowmeters are used to measure the flow of gases, vapors and liquids in completely filled pipes. The measuring principle is based on the principle of the Karman vortex street. Inside the measuring sensor vortices are shed from a bluff body and are detected by a sensor located behind. The frequency  $f$  of the vortex shedding is proportional to the flow velocity  $v$ .

The nondimensional Strouhal number  $S$  describes the relationship between vortex frequency  $f$ , width  $b$  of the bluff body and the mean flow velocity  $v$ :

$$f = (S \cdot v) / b$$

The vortex frequency is recorded at the sensor and evaluated at the converter.



Functional principle

## Configuration

Available combinations of sensors and connection size for SITRANS FX330 in flanged design are shown in the table below.

SITRANS FX330 Flanged (7ME2610-...)										
Sensor size	Connection size	EN 1092-1, Form B1/B2, PN 10	EN 1092-1, Form B1/B2, PN 16	EN 1092-1, Form B1/B2, PN 25	EN 1092-1, Form B1/B2, PN 40	EN 1092-1, Form B1/B2, PN 63	EN 1092-1, Form B1/B2, PN 100	ANSI B16.5, class 150	ANSI B16.5, class 300	ANSI B16.5, class 600
DN15	DN 15	-	-	-	•	-	•	•	•	•
	DN 25	-	-	-	•	-	•	•	•	•
	DN 40	-	-	-	•	-	•	•	•	•
DN 25	DN 25	-	-	-	•	-	•	•	•	•
	DN 40	-	-	-	•	-	•	•	•	•
	DN 50	-	•	-	•	•	•	•	•	•
DN 40	DN 40	-	-	-	•	-	•	•	•	•
	DN 50	-	•	-	•	•	•	•	•	•
	DN 80	-	•	-	•	•	•	•	•	•
DN 50	DN 50	-	•	-	•	•	•	•	•	•
	DN 80	-	•	-	•	•	•	•	•	•
	DN 100	-	•	-	•	•	•	•	•	•
DN 80	DN 80	-	•	-	•	•	•	•	•	•
	DN 100	-	•	-	•	•	•	•	•	•
	DN 150	-	•	-	•	•	•	•	•	•
DN 100	DN 100	-	•	-	•	•	•	•	•	•
	DN 150	-	•	-	•	•	•	•	•	•
	DN 200	•	•	•	•	-	-	•	•	-
DN 150	DN 150	-	•	-	•	•	•	•	•	•
	DN 200	•	•	•	•	-	-	•	•	-
	DN 250	•	•	•	•	-	-	•	•	-
DN 200	DN 200	•	•	•	•	-	-	•	•	-
	DN 250	•	•	•	•	-	-	•	•	-
	DN 300	•	•	•	•	-	-	•	•	-
DN 250	DN 250	•	•	•	•	-	-	•	•	-
	DN 300	•	•	•	•	-	-	•	•	-
DN 300	DN 300	•	•	•	•	-	-	•	•	-

• available

- not available

# Flow Measurement

## SITRANS FX (Vortex)

### SITRANS FX330

#### Technical specifications

<b>Range of application</b>	Flow measurement of liquids, gases and vapors		For detailed information see operating instructions 'Intended use'
<b>Mode of operation</b>	Measuring principle		<b>Installation conditions</b> Inlet run <ul style="list-style-type: none"> <li>For undisturbed flow profile, after pipe section with reducer, after 1 x 90° pipe bend</li> <li>After 2 x 90° pipe bend</li> <li>After 2 x 90° three-dimensional pipe bend</li> <li>After control valves</li> <li>Before flow conditioner</li> <li>After flow conditioner</li> </ul> Outlet run
Primary measured value	Karman vortex street <ul style="list-style-type: none"> <li>Volume flow</li> <li>Mass flow</li> <li>Corrected volume flow</li> <li>Density</li> <li>Temperature</li> <li>Pressure</li> <li>Heat energy</li> </ul>		
Design	Transmitter		<b>Material</b> Sensor and process connections <ul style="list-style-type: none"> <li>Standard</li> <li>Option</li> </ul> Transmitter housing <ul style="list-style-type: none"> <li>Standard</li> <li>Option</li> </ul> Pressure sensor gasket <ul style="list-style-type: none"> <li>Standard</li> <li>Option</li> </ul> Sensor gasket (Pick-up) <ul style="list-style-type: none"> <li>Standard</li> <li>Option</li> </ul>
• Compact and remote version	Cable length up to 50 m (164 ft) (in preparation)		
Sensor	Flange version	Sandwich version	1.4404/316L Hastelloy C22 on request Aluminum Aluminum die-cast, two-layer coating (epoxy/polyester) Die-cast aluminum with finish for advanced requirements
• Integrated temperature measurement	•	•	1.4535/316L Hastelloy C276
• Reduction of nominal diameter	•	•	
• Pressure and temperature compensation	•	•	FPM FFKM
• Isolation valve	•	•	
• Dual measuring device	•	•	1.4535/316L Hastelloy C276
<b>Display</b>	4-line graphical display (backlit) with control keys		
<b>Operation</b>	<ul style="list-style-type: none"> <li>Via local display (languages: German, English, French)</li> <li>Via SIMATIC PDM</li> </ul>		<b>Process connections</b> DIN EN 1092-1 ANSI B16.5
<b>Accuracy</b>	Volume flow <ul style="list-style-type: none"> <li>Liquids</li> <li>- Re ≥ 20 000</li> <li>- 10 000 &lt; Re &lt; 20 000</li> <li>Gases and vapors</li> <li>- Re ≥ 20 000</li> <li>- 10 000 &lt; Re &lt; 20 000</li> </ul> Mass flow/Corrected volume flow <ul style="list-style-type: none"> <li>Gases and vapors</li> <li>- Re ≥ 20 000</li> <li>- 10 000 &lt; Re &lt; 20 000</li> </ul> Mass flow <ul style="list-style-type: none"> <li>Liquid/water</li> <li>- Re ≥ 20 000</li> <li>- 10 000 &lt; Re &lt; 20 000</li> </ul> Repeatability (Volume flow)		<b>Enclosure rating</b> Standard Option
	± 0.75 % of measured value ± 2.0 % of measured value ± 1.0 % of measured value ± 2.0 % of measured value ± 1.5 % of measured value ± 2.5 % of measured value ± 1.5 % of measured value ± 2.5 % of measured value ± 0.1 % of measured value		Compact and remote version: IP66/IP67 Remote version: IP66/IP68 for sensor
<b>Operating conditions</b>	Temperature ratings <ul style="list-style-type: none"> <li>Medium</li> <li>Ambient</li> <li>- Non-Ex</li> <li>- Ex</li> <li>Storage</li> </ul> Pressure ratings Max. 100 bar (1450 psi), higher pressure rates on request		<b>Power supply</b> Non-Ex version Ex version
Max. allowable test pressure	1.5 x PN		<b>Inputs/Outputs</b> Current output Binary output Current input
• With integrated pressure sensor and isolation valve (closed)	2 times the measuring range of pressure sensor		4 ... 20 mA, HART Pulse/Frequency/Status/Limit switch 4 ... 20 mA, passive
• With integrated pressure sensor and without isolation valve			<b>Communication</b> HART 7
Process medium	Taken into consideration when sizing < 10 cP > 10000		<b>Calibration</b> Standard calibration Special calibration
• Density			3-point calibration: 3 x 15 %, 3 x 50 %, 3 x 80 % 5-point calibration: 3 x 15 %, 3 x 30 %, 3 x 50 %, 3 x 60 %, 3 x 80 %
• Viscosity			<b>Certificates and approvals</b> Ex approvals CE declaration of conformity Safety integration level (SIL)
• Reynold's number			ATEX, QPS, IECEx PED 2014/68/EU EMC 2014/30/EU SIL2 according to IEC 61508
Recommended flow velocities	0.3 ... 7 m/s (0.98 ... 23 ft/s) 2.0 ... 80 m/s (6.6 ... 262.5 ft/s) DN 15: 3.0 ... 45 m/s (9.8 ... 148 ft/s) DN 25: 2.0 ... 70 m/s (6.6 ... 230 ft/s)		

Selection and ordering data		Article No.	Article No.
<b>SITRANS FX330 Flanged</b>			
• Not approved for SIL2 safety applications		7ME2610-	7ME2610-
• Approved for SIL2 safety applications		7ME2611-	7ME2611-
<a href="#">Click on the Article No. for the online configuration in the PIA Life Cycle Portal.</a>			
<b>Sensor size</b>	<b>Connection size</b>		
DN 15 (½")	DN 15 (½")	1 A	0
	DN 25 (1")	1 B	1
	DN 40 (1½")	1 C	2
DN 25 (1")	DN 25 (1")	2 B	A
	DN 40 (1½")	2 C	B
	DN 50 (2")	2 D	C
DN 40 (1½")	DN 40 (1½")	2 K	D
	DN 50 (2")	2 L	E
	DN 80 (3")	2 M	F
DN 50 (2")	DN 50 (2")	2 R	G
	DN 80 (3")	2 S	H
	DN 100 (4")	2 T	J
DN 80 (3")	DN 80 (3")	3 L	K
	DN 100 (4")	3 M	L
	DN 150 (6")	3 R	M
DN 100 (4")	DN 100 (4")	3 S	N
	DN 150 (6")	3 T	A
	DN 200 (8")	3 Q	A
DN 150 (6")	DN 150 (6")	4 M	B
	DN 200 (8")	4 P	C
	DN 250 (10")	4 Q	D
DN 200 (8")	DN 200 (8")	4 T	E
	DN 250 (10")	4 U	F
	DN 300 (12")	4 V	G
DN 250 (10")	DN 250 (10")	4 W	H
	DN 300 (12")	4 Y	J
DN 300 (12")	DN 300 (12")	5 E	K
<b>Process connection and pressure rate</b>			
<b>EN 1092-1 Form B1</b>			
PN 10	DN 200 ... 300	A	L
PN 16	DN 50 ... 300	B	
PN 25	DN 200 ... 300	C	M
PN 40	DN 15 ... 300	D	N
PN 63	DN 50 ... 150	E	P
PN 100	DN 15 ... 150	F	Q
<b>ANSI B16.5 RF</b>			
Class 150	½ ... 12"	J	R
Class 300	½ ... 12"	K	S
Class 600	½ ... 6"	L	T
<b>System design</b>			
Compact version	No cable	0	U
Remote version (in preparation)	Cable length with Order code L..	1	V
<b>Transmitter housing</b>			
Aluminum		0	W
Aluminum, silicon free		1	
Dual version, aluminum		6	
Dual version, aluminum, silicon free		7	
<b>SITRANS FX330 Flanged</b>			
• Not approved for SIL2 safety applications		7ME2610-	7ME2610-
• Approved for SIL2 safety applications		7ME2611-	7ME2611-
<b>Communication</b>			
HART			0
PROFIBUS PA			1
FOUNDATION Fieldbus			2
<b>Ex approval</b>			
Without Ex approval			A
ATEX II2 G Ex ia			B
ATEX II2 G Ex d			C
ATEX II3 G Ex nA			D
ATEX II2 D Ex tb			E
QPS IS Class I Div.1			F
QPS XP Class I Div.1			G
QPS NI Class I Div. 2			H
QPS DIP Class I, III Div. 1			J
IECEX II2 G Ex ia			K
IECEX II2 G Ex d			L
IECEX II3 G Ex nA			M
IECEX II2 D Ex tb			N
<b>Pressure sensor and gasket material</b>			
Without pressure sensor			A
With pressure sensor and gasket material FPM (Viton), Range:			
1 bar (14.5 psi)			B
2 bar (29 psi)			C
4 bar (58 psi)			D
6 bar (87 psi)			E
10 bar (145 psi)			F
16 bar (232 psi)			G
25 bar (363 psi)			H
40 bar (580 psi)			J
60 bar (870 psi)			K
100 bar (1450 psi)			L
With pressure sensor and gasket material FFKM (Kalrez), Range:			
1 bar (14.5 psi)			M
2 bar (29 psi)			N
4 bar (58 psi)			P
6 bar (87 psi)			Q
10 bar (145 psi)			R
16 bar (232 psi)			S
25 bar (363 psi)			T
40 bar (580 psi)			U
60 bar (870 psi)			V
100 bar (1450 psi)			W
<b>Software version</b>			
Standard - Uncompensated for gases, steam and liquids including temperature compensation for saturated steam			0
Standard + Heat meter for saturated steam and water			1
Density compensation for steam + Heat meter for saturated and superheated steam			2
Density compensation for gases, wet gases and mixed gases + FAD			3

# Flow Measurement

## SITRANS FX (Vortex)

### SITRANS FX330

#### Selection and ordering data

##### SITRANS FX330 Sandwich

- Not approved for SIL2 safety applications
- Approved for SIL2 safety applications

#### Article No.

7ME2710-  
7ME2711-

➤ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.

##### Sensor size

DN 15 (½")  
DN 25 (1")  
DN 40 (1½")  
DN 50 (2")  
DN 80 (3")  
DN 100 (4")

1 A  
2 B  
2 K  
2 R  
3 L  
3 S

##### Pressure rating

EN 1092-1

PN 16            DN 15 ... 100  
PN 25            DN 15 ... 100  
PN 40            DN 15 ... 100  
PN 63            DN 15 ... 100  
PN 100           DN 15 ... 100

B  
C  
D  
E  
F

##### ANSI B16.5

Class 150        ½ ... 4"  
Class 300        ½ ... 4"  
Class 600        ½ ... 4"

J  
K  
L

##### System design

Compact version    No cable  
Remote version    Cable length with Order code L..

0  
1

##### Transmitter housing

Aluminum  
Aluminum, silicon free

0  
1

##### Communication

HART  
PROFIBUS PA  
FOUNDATION Fieldbus

0  
1  
2

##### Ex approval

Without Ex approval  
ATEX II2 G Ex ia  
ATEX II2 G Ex d  
ATEX II3 G Ex nA  
ATEX II2 D Ex tb  
QPS IS Class I Div.1  
QPS XP Class I Div.1  
QPS NI Class I Div. 2  
QPS DIP Class I, III Div. 1  
IECEX II2 G Ex ia  
IECEX II2 G Ex d  
IECEX II3 G Ex nA  
IECEX II2 D Ex tb

A  
B  
C  
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E  
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G  
H  
J  
K  
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M  
N

#### Article No.

##### SITRANS FX330 Sandwich

- Not approved for SIL2 safety applications
- Approved for SIL2 safety applications

7ME2710-  
7ME2711-

##### Pressure sensor and gasket material

Without pressure sensor  
With pressure sensor and gasket material FPM (Viton), Range:  
1 bar (14.5 psi)  
2 bar (29 psi)  
4 bar (58 psi)  
6 bar (87 psi)  
10 bar (145 psi)  
16 bar (232 psi)  
25 bar (363 psi)  
40 bar (580 psi)  
60 bar (870 psi)  
100 bar (1450 psi)  
With pressure sensor and gasket material FFKM (Kalrez), Range:  
1 bar (14.5 psi)  
2 bar (29 psi)  
4 bar (58 psi)  
6 bar (87 psi)  
10 bar (145 psi)  
16 bar (232 psi)  
25 bar (363 psi)  
40 bar (580 psi)  
60 bar (870 psi)  
100 bar (1450 psi)

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W

##### Software version

Standard - Uncompensated for gases, steam and liquids including temperature compensation for saturated steam  
Standard + Heat meter for saturated steam and water  
Density compensation for steam + Heat meter for saturated and superheated steam  
Density compensation for gases, wet gases and mixed gases + FAD

0  
1  
2  
3

##### Additional information

Please add "-Z" to Article No. and specify as minimum Order code Y40, Y41, Y42 and Y45 and plain text.

##### Order code

##### Application data

Medium: Specify medium (Liquid, gas, steam or customer-specific)    **Y40**  
Temperature: Specify operating temperature with unit    **Y41**  
Pressure: Specify operating pressure with unit    **Y42**  
Density (only for customer-specified medium): Specify density with unit    **Y43**  
Viscosity (only for customer-specified medium): Specify viscosity with unit    **Y44**  
Flow rate: Specify max. flow rate with units    **Y45**

##### Operating instruction

##### Description

English

##### Article No.

A5E2100423

All literature is available to download for free, in a range of languages, at <https://intranet.entry.siemens.com>

Selection and ordering data	Order code		Order code
<b>Further designs</b> Please add "-Z" to Article No. and specify Order code.		<b>Calibration</b> 5-point calibration with certificate	<b>D11</b>
<b>Cable connection</b> Without cable glands	<b>A01</b>	<b>Cleaning</b> Free of oil and grease (wetted parts)	<b>K46</b>
M20x1.5 cable glands made of plastic, grey	<b>A02</b>	Free of oil and grease (wetted parts) + Inspection certificate according to EN 10204-3.1	<b>K48</b>
• 3 pcs	<b>A12</b>		
• 2 pcs.	<b>A22</b>		
• 1 pc.		<b>Cable length for remote version (in preparation)</b>	
M20x1.5 cable glands made of plastic, blue		5 m (16 ft)	<b>L01</b>
• 3 pcs	<b>A03</b>	10 m (32 ft)	<b>L02</b>
• 2 pcs.	<b>A13</b>	15 m (49 ft)	<b>L03</b>
• 1 pc.	<b>A23</b>	20 m (65 ft)	<b>L04</b>
M20x1.5 cable glands made of brass, Ex-d/t approved		25 m (82 ft)	<b>L05</b>
• 3 pcs	<b>A04</b>	30 m (98 ft)	<b>L06</b>
• 2 pcs.	<b>A14</b>	35 m (114 ft)	<b>L07</b>
• 1 pc.	<b>A24</b>	40 m (131 ft)	<b>L08</b>
M20x1.5 cable glands made of brass, Ex-nA approved		45 m (147 ft)	<b>L09</b>
• 3 pcs	<b>A05</b>	50 m (164 ft)	<b>L10</b>
• 2 pcs.	<b>A15</b>		
• 1 pc.	<b>A25</b>	<b>Tag name plate</b>	
M20x1.5 cable glands in stainless steel, Ex-d/t approved		TAG name plate in stainless steel 40 × 20mm (Add plain text)	<b>Y17</b>
• 3 pcs	<b>A06</b>	TAG name plate in stainless steel tag 120 × 46 mm (Add plain text)	<b>Y18</b>
• 2 pcs.	<b>A16</b>		
• 1 pc.	<b>A26</b>		
1/2" NPT conduit connection in plastic (cable glands not included)			
• 3 pcs	<b>A07</b>		
• 2 pcs.	<b>A17</b>		
• 1 pc.	<b>A27</b>		
<b>Isolation valve</b> With isolation valve	<b>B10</b>		
<b>Certificates</b> Certificate of compliance according to EN 10204-2.1	<b>C10</b>		
Pressure test + Inspection certificate according to EN 10204-3.1	<b>C11</b>		
Material certification of pressure bearing metal parts according to EN 10204-3.1	<b>C12</b>		
Material in accordance with NACE MR0175/ISO 15156	<b>C13</b>		
PMI of pressure bearing metal parts + Inspection certificate according to EN 10204-3.1	<b>C14</b>		
Material certificate of pressure bearing metal parts according to EN 10204-3.1 + PMI	<b>C15</b>		
Dye penetration test of wetted welds	<b>C16</b>		
X-ray test of wetted welds	<b>C17</b>		

# Flow Measurement

## SITRANS FX (Vortex)

### SITRANS FX330

#### Selection and ordering data

#### Article No.

#### Article No.

#### SITRANS FX330 spare parts

Transmitter electronic for SITRANS FX330 • FXT030 in compact design with HART (non-Ex/Ex-i) • FXT030 in compact design with HART (Ex-d)	<b>A5E38663070</b> <b>A5E38663398</b>
Display with HMI and data memory	<b>A5E38663613</b>
Seal disc 21.8 x12 x 0.1	<b>KRH-17000700</b>
O-ring pickup	<b>KRH-17001400</b>
O-ring for pressure screw 17.13 x 2.62, FPM 70	<b>KRH-17001200</b>
Cover gasket O-ring	<b>KRH-16000300</b>
Front Cover (non Ex)	<b>KRH-16002000</b>
Front Cover (Ex)	<b>KRH-16002500</b>
Back Cover	<b>KRH-16003000</b>
Converter housing gasket, 59,35,5-2-N	<b>KRH-16000400</b>
O-ring • 20 x 1, FPM (DIN 3771) • 10 x 2, NBR	<b>KRH-17001100</b> <b>KRH-17001000</b>
DUBOX plug 5 pole, linear, RM2	<b>KRH-17000800</b>
Cable feed through 10 pole (non Ex)	<b>KRH-16000500</b>
Shut-off valve	<b>KRH-17004000</b>
Centering rings for Sandwich-Version • DN 15 • DN 25 • DN 40 • DN 50 • DN 50 (300 lbs, 600 lbs) • DN 50 (JIS 10K, 16K, 20K) • DN 80 • DN 100	<b>KRH-17006000</b> <b>KRH-17006001</b> <b>KRH-17006002</b> <b>KRH-17006003</b> <b>KRH-17006004</b> <b>KRH-17006005</b> <b>KRH-17006006</b> <b>KRH-17006007</b>
Wall housing incl. Neck (incl. Screws, Gaskets and cable glands)	<b>KRH-16112002</b>
Sensor replacement kit including seal disc, socket, pickup and O-rings (for pickup and pressure screw) • DN 15 • DN 15 Conical • DN 25 • DN 25 Conical • DN 40 • DN 50 • DN 80 • DN 100 • DN 150 ... DN 300	<b>KRH-16111100</b> <b>KRH-16111110</b> <b>KRH-16111150</b> <b>KRH-16111160</b> <b>KRH-16111200</b> <b>KRH-16111210</b> <b>KRH-16111220</b> <b>KRH-16111230</b> <b>KRH-16111300</b>
Pressure sensor replacement kit including pressure sensor with calibration certificate, DUBOX plug and O-rings • 1 bar • 2 bar • 4 bar • 6 bar • 10 bar • 16 bar • 25 bar • 40 bar • 60 bar • 100 bar	<b>KRH-16111350</b> <b>KRH-16111370</b> <b>KRH-16111400</b> <b>KRH-16111401</b> <b>KRH-16111402</b> <b>KRH-16111403</b> <b>KRH-16111404</b> <b>KRH-16111405</b> <b>KRH-16111406</b> <b>KRH-16111407</b>
SITRANS FX330 upgrade kit (in preparation)	

#### SITRANS FX330 Flow Straightener

7ME2900- 0 0

Click on the Article No. for the online configuration in the PIA Life Cycle Portal.

#### Material

Stainless steel 1.4404 (316L)

#### Nominal size

DN 15 / ANSI ½"  
DN 25 / ANSI 1"  
DN 40 / ANSI 1½"  
DN 50 / ANSI 2"  
DN 80 / ANSI 3"  
DN 100 / ANSI 4"  
DN 150 / ANSI 6"  
DN 200 / ANSI 8"  
DN 250 / ANSI 10"  
DN 300 / ANSI 12"

#### Pressure rating

PN 10  
PN 16  
PN 25  
PN 40  
PN 63  
PN 100  
Class 150  
Class 300  
Class 600

#### Additional information

Please add "-Z" to Article No. and specify Order code.

#### Certificates

Certificate of compliance to EN 10204-2.1 **C10**  
Material certification of pressure bearing parts to EN 10204-3.1 **C12**  
Material in accordance with NACE MR0175/ISO 15156 **C13**  
PMI of pressure bearing parts + Inspection certificate according to EN 10204-3.1 **C14**  
Material certificate of pressure bearing parts according to EN 10204-3.1 + PMI **C15**

#### Cleaning

Free of oil and grease (wetted parts) **K46**  
Free of oil and grease (wetted parts) + Inspection certificate according to EN 10204-3.1 **K48**

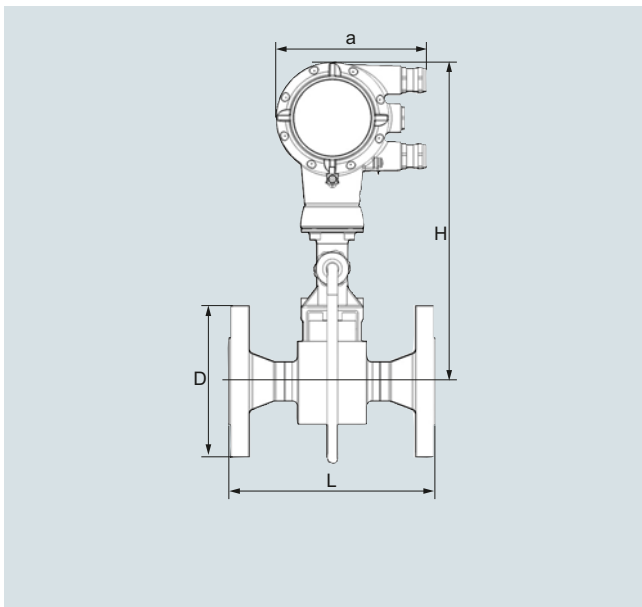
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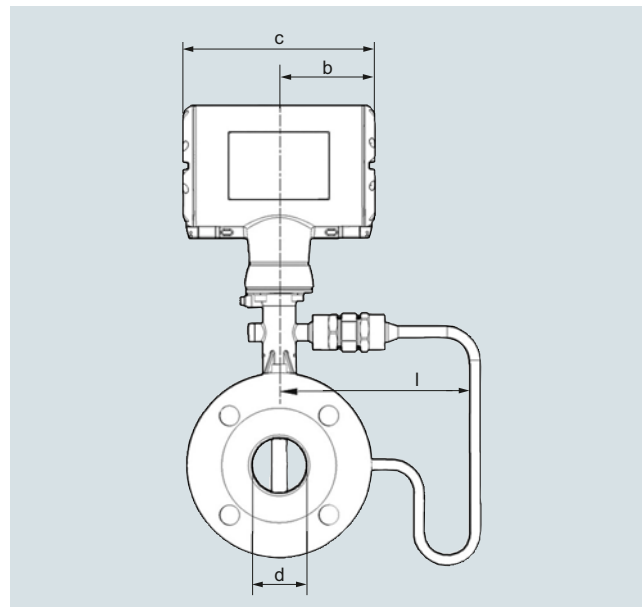
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Order code



**Dimensional drawings**Compact version

SITRANS FX330 (Vortex), Flanged version with pressure sensor, front view



SITRANS FX330 (Vortex), Flanged version with pressure sensor, side view

## Flow Measurement

### SITRANS FX (Vortex)

#### SITRANS FX330

#### Dimensional drawings (continued)

#### Flange version EN 1092-1

Size DN	Pressure rating PN	Dimensions [mm (inch)] a = 148.5 (5.85), b = 85.8 (3.38), c = 171.5 (6.76)							Weight [kg (lb)]	
		d	d FR <sup>1)</sup>	d FR <sup>2)</sup>	D	L	H	I	Flowmeter (without pres- sure sensor)	Flowmeter (with pressure sensor)
15	40	17.3 (0.68)	-	-	95 (3.74)	200 (7.87)	358.8 (14.2)	169.3 (6.67)	5.5 (12.13)	6.1 (13.45)
15	100	17.3 (0.68)	-	-	105 (4.13)	200 (7.87)	358.8 (14.2)	169.3 (6.67)	6.5 (14.33)	7.1 (15.65)
25	40	28.5 (1.12)	17.3 (0.68)	-	115 (4.53)	200 (7.87)	358.4 (14.1)	169.3 (6.67)	7.3 (16.09)	7.9 (17.42)
25	100	28.5 (1.12)	17.3 (0.68)	-	140 (5.51)	200 (7.87)	358.4 (14.1)	169.3 (6.67)	9.3 (20.50)	9.9 (21.83)
40	40	43.1 (1.70)	28.5 (1.12)	17.3 (0.68)	150 (5.91)	200 (7.87)	362.3 (14.3)	169.5 (6.67)	10.2 (22.49)	10.8 (23.81)
40	100	42.5 (1.67)	28.5 (1.12)	17.3 (0.68)	170 (6.69)	200 (7.87)	362.3 (14.3)	169.5 (6.67)	14.2 (31.31)	14.8 (32.63)
50	16	54.5 (2.15)	42.5 (1.67)	28.5 (1.12)	165 (6.50)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	12.1 (26.68)	12.7 (28.00)
50	40	54.5 (2.15)	42.5 (1.67)	28.5 (1.12)	165 (6.50)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	12.3 (27.12)	12.9 (28.44)
50	63	54.5 (2.15)	42.5 (1.67)	28.5 (1.12)	180 (7.09)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	16.3 (35.94)	16.9 (37.26)
50	100	53.9 (2.12)	42.5 (1.67)	28.5 (1.12)	195 (7.68)	200 (7.87)	368.3 (14.5)	169.3 (6.67)	17.8 (39.24)	18.4 (40.57)
80	16	82.5 (3.25)	54.5 (2.15)	42.5 (1.67)	200 (7.87)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	16.8 (37.04)	17.4 (38.36)
80	40	82.5 (3.25)	54.5 (2.15)	42.5 (1.67)	200 (7.87)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	18.8 (41.45)	19.4 (42.77)
80	63	81.7 (3.22)	54.5 (2.15)	42.5 (1.67)	215 (8.46)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	22.8 (50.27)	23.4 (51.59)
80	100	80.9 (3.19)	54.5 (2.15)	42.5 (1.67)	230 (9.06)	200 (7.87)	380.3 (15.0)	169.3 (6.67)	26.8 (59.08)	27.4 (60.41)
100	16	107 (4.21)	80.9 (3.19)	54.5 (2.15)	220 (8.66)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	21.4 (47.18)	22 (48.50)
100	40	107 (4.21)	80.9 (3.19)	54.5 (2.15)	235 (9.25)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	24.4 (53.79)	25 (55.12)
100	63	106 (4.17)	80.9 (3.19)	54.5 (2.15)	250 (9.84)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	29.4 (64.82)	30 (66.14)
100	100	104 (4.09)	80.9 (3.19)	54.5 (2.15)	265 (10.43)	250 (9.84)	396.8 (15.7)	171.5 (6.75)	35.4 (78.04)	36 (79.37)
150	16	159 (6.26)	107 (4.21)	80.9 (3.19)	285 (11.22)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	35.2 (77.60)	35.8 (78.93)
150	40	159 (6.26)	107 (4.21)	80.9 (3.19)	300 (11.81)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	41.2 (90.83)	41.8 (92.15)
150	63	157 (6.18)	107 (4.21)	80.9 (3.19)	345 (13.58)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	59.2 (130.51)	59.8 (131.84)
150	100	154 (6.06)	107 (4.21)	80.9 (3.19)	355 (13.98)	300 (11.81)	416.3 (16.4)	191.5 (7.54)	67.2 (148.15)	67.8 (149.47)
200	10	207 (8.15)	159 (6.26)	107 (4.21)	340 (13.39)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	37.8 (83.33)	38.4 (84.66)
200	16	207 (8.15)	159 (6.26)	107 (4.21)	340 (13.39)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	37.8 (83.33)	38.4 (84.66)
200	25	207 (8.15)	159 (6.26)	107 (4.21)	360 (14.17)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	46.8 (103.18)	47.4 (104.50)
200	40	207 (8.15)	159 (6.26)	107 (4.21)	375 (14.76)	300 (11.81)	442.1 (17.4)	202.8 (7.98)	54.8 (120.81)	55.4 (122.14)
250	10	260 (10.24)	207 (8.15)	159.3 (6.27)	395 (15.55)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	57.4 (126.55)	58.0 (127.87)
250	16	260 (10.24)	207 (8.15)	159.3 (6.27)	405 (15.94)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	58.4 (128.75)	59.0 (130.07)
250	25	259 (10.20)	207 (8.15)	159.3 (6.27)	425 (16.73)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	74.4 (164.02)	75.0 (165.35)
250	40	259 (10.20)	207 (8.15)	159.3 (6.27)	450 (17.72)	380 (14.96)	468.8 (18.5)	229.5 (9.04)	92.4 (203.71)	93.0 (205.03)
300	10	310 (12.20)	260 (10.24)	207 (8.15)	445 (17.52)	450 (17.72)	492.8 (19.4)	255 (10.04)	75.7 (166.89)	76.3 (168.21)
300	16	310 (12.20)	260 (10.24)	207 (8.15)	460 (18.11)	450 (17.72)	492.8 (19.4)	255 (10.04)	82.2 (181.22)	82.8 (182.54)
300	25	308 (12.13)	260 (10.24)	207 (8.15)	485 (19.09)	450 (17.72)	492.8 (19.4)	255 (10.04)	98.7 (217.60)	99.3 (218.92)
300	40	308 (12.13)	260 (10.24)	207 (8.15)	515 (20.28)	450 (17.72)	492.8 (19.4)	255 (10.04)	127.5 (281.09)	128.1 (282.41)

<sup>1)</sup> FR - single reduction

<sup>2)</sup> F2R - double reduction

## Dimensional drawings (continued)

## Flange version ANSI B16.5

Size DN	Pressure rating Class	Dimensions [mm (inch)] a = 148.5 (5.85), b = 85.8 (3.38), c = 171.5 (6.76)							Weight [kg (lb)]	
		d	d FR <sup>1)</sup>	d FR <sup>2)</sup>	D	L	H	I	Flowmeter (without pres- sure sensor)	Flowmeter (with pressure sensor)
½	150	16 (0.63)	-	-	90 (3.5)	200 (7.9)	358.8 (14.2)	169.3 (6.67)	4.5 (9.92)	5.1 (11.24)
½	300	16 (0.63)	-	-	95 (3.7)	200 (7.9)	358.8 (14.2)	169.3 (6.67)	4.9 (10.80)	5.5 (12.13)
½	600	14 (0.55)	-	-	95 (3.7)	200 (7.9)	358.8 (14.2)	169.3 (6.67)	5.1 (11.24)	5.7 (12.57)
1	150	27 (1.1)	15.8 (0.62)	-	110 (4.3)	200 (7.9)	358.4 (14.1)	169.3 (6.67)	6.2 (13.67)	6.8 (14.99)
1	300	27 (1.1)	15.8 (0.62)	-	125 (4.9)	200 (7.9)	358.4 (14.1)	169.3 (6.67)	7.2 (15.87)	7.8 (17.20)
1	600	24 (1.0)	15.8 (0.62)	-	125 (4.9)	200 (7.9)	358.4 (14.1)	169.3 (6.67)	7.5 (16.53)	8.1 (17.86)
1½	150	41 (1.6)	26.6 (1.1)	15.8 (0.6)	125 (4.9)	200 (7.9)	362.3 (14.3)	169.5 (6.67)	8.3 (18.30)	8.9 (19.62)
1½	300	41 (1.6)	26.6 (1.1)	15.8 (0.6)	155 (6.1)	200 (7.9)	362.3 (14.3)	169.5 (6.67)	10.4 (22.93)	11 (24.25)
1½	600	38 (1.5)	26.6 (1.1)	15.8 (0.6)	155 (6.1)	200 (7.9)	362.3 (14.3)	169.5 (6.67)	11.4 (25.13)	12 (26.46)
2	150	53 (2.1)	40.9 (1.6)	26.6 (1.1)	150 (5.9)	200 (7.9)	368.3 (14.5)	169.5 (6.67)	11 (24.25)	11.6 (25.57)
2	300	53 (2.1)	40.9 (1.6)	26.6 (1.1)	165 (6.5)	200 (7.9)	368.3 (14.5)	169.5 (6.67)	12.4 (27.34)	13 (28.66)
2	600	49 (1.9)	40.9 (1.6)	26.6 (1.1)	165 (6.5)	200 (7.9)	368.3 (14.5)	169.5 (6.67)	13.9 (30.64)	14.5 (31.97)
3	150	78 (3.1)	52.6 (2.1)	40.9 (1.6)	190 (7.5)	200 (7.9)	380.3 (15.0)	169.3 (6.67)	19.8 (43.65)	20.4 (44.97)
3	300	78 (3.1)	52.6 (2.1)	40.9 (1.6)	210 (8.3)	200 (7.9)	380.3 (15.0)	169.3 (6.67)	22.8 (50.27)	23.4 (51.59)
3	600	74 (2.9)	52.6 (2.1)	40.9 (1.6)	210 (8.3)	200 (7.9)	380.3 (15.0)	169.3 (6.67)	23.8 (52.47)	24.4 (53.79)
4	150	102 (4.0)	78 (3.1)	52.6 (2.1)	230 (9.1)	250 (9.8)	396.8 (15.7)	171.5 (6.76)	23.4 (51.59)	24 (52.91)
4	300	102 (4.0)	78 (3.1)	52.6 (2.1)	255 (10)	250 (9.8)	396.8 (15.7)	171.5 (6.76)	31.4 (69.23)	32 (70.55)
4	600	97 (3.8)	78 (3.1)	52.6 (2.1)	275 (11)	250 (9.8)	396.8 (15.7)	171.5 (6.76)	40.4 (89.07)	41 (90.39)
6	150	154 (6.1)	102 (4.0)	78.0 (3.1)	280 (11)	300 (12)	416.3 (16.4)	191.5 (7.54)	36.2 (79.81)	36.8 (81.13)
6	300	154 (6.1)	102 (4.0)	78.0 (3.1)	320 (13)	300 (12)	416.3 (16.4)	191.5 (7.54)	51.2 (112.88)	51.8 (114.20)
6	600	146 (5.8)	102 (4.0)	78.0 (3.1)	355 (14)	300 (12)	416.3 (16.4)	191.5 (7.54)	76.2 (167.99)	76.8 (169.31)
8	150	203 (8.0)	154 (6.1)	102 (4.0)	345 (14)	300 (12)	442.1 (17.4)	202.8 (8.0)	50.0 (110.23)	50.6 (111.55)
8	300	203 (8.0)	154 (6.1)	102 (4.0)	380 (15)	300 (12)	442.1 (17.4)	202.8 (8.0)	74.8 (164.91)	75.4 (166.23)
10	150	255 (10.0)	203 (8.0)	154 (6.1)	405 (16)	380 (15)	468.8 (18.5)	229.5 (9.04)	74.4 (164.02)	75.0 (165.35)
10	300	255 (10.0)	203 (8.0)	154 (6.1)	455 (18)	380 (15)	468.8 (18.5)	229.5 (9.04)	106.4 (234.57)	107.0 (235.89)
12	150	305 (12.0)	255 (10.0)	203 (8.0)	485 (19)	450 (18)	492.8 (19.4)	255 (10.0)	106.4 (234.35)	107.0 (235.67)
12	300	305 (12.0)	255 (10.0)	203 (8.0)	520 (21)	450 (18)	492.8 (19.4)	255 (10.0)	151.4 (333.56)	152.0 (334.88)

1) FR - single reduction

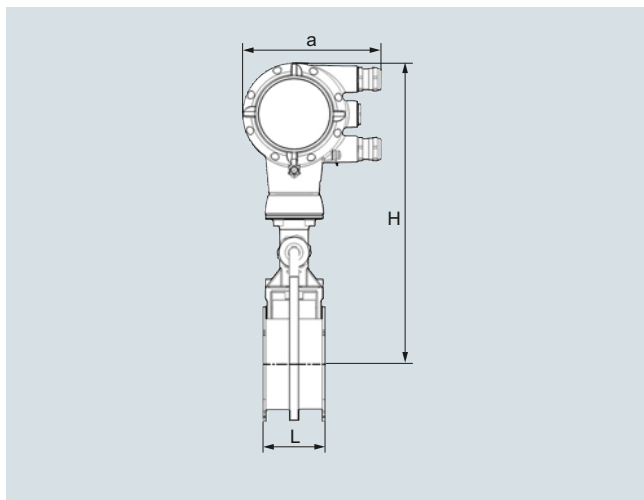
2) F2R - double reduction

## Flow Measurement

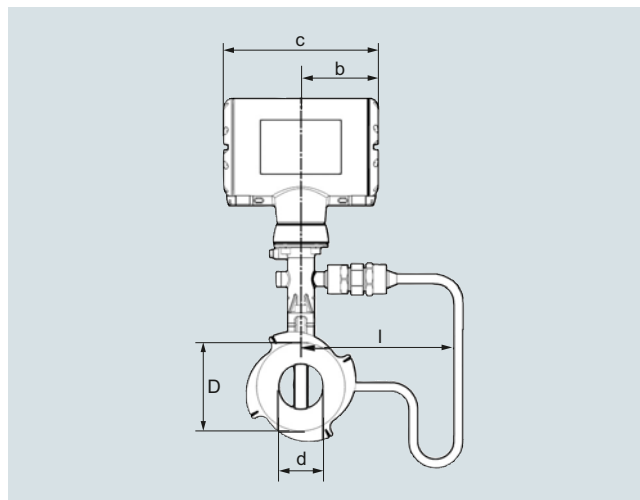
### SITRANS FX (Vortex)

#### SITRANS FX330

#### Dimensional drawings (continued)



SITRANS FX330 (Vortex), Sandwich version with pressure sensor, front view



SITRANS FX330 (Vortex), Sandwich version with pressure sensor, side view

#### Sandwich version EN

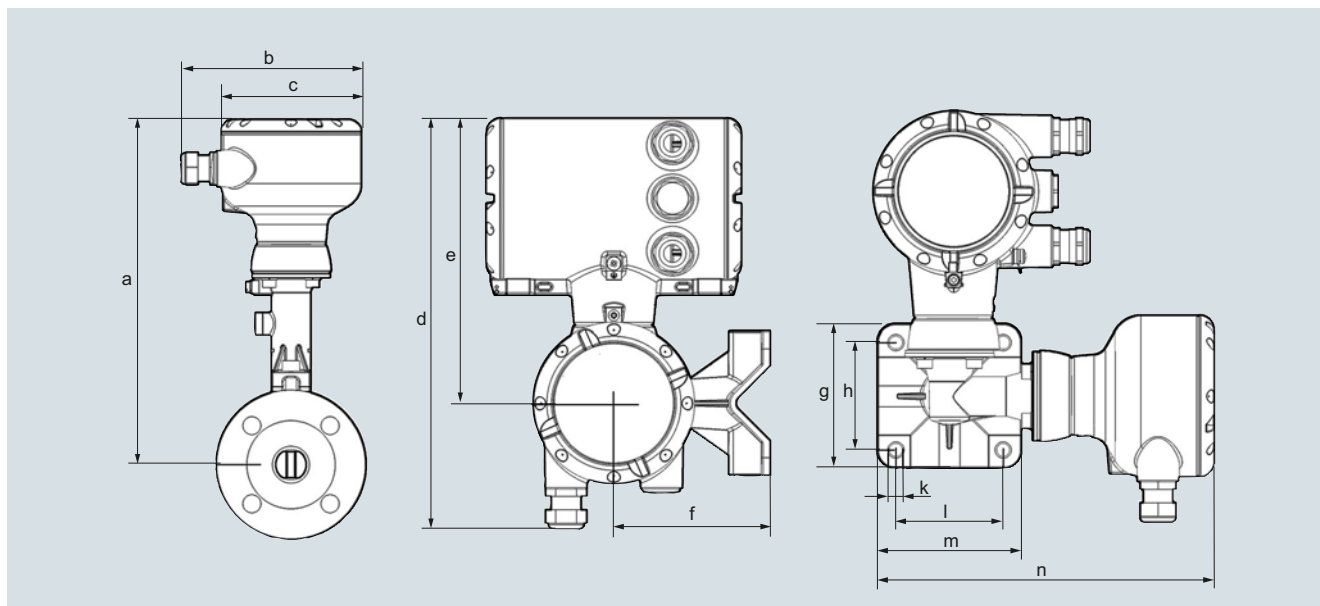
Size DN	Pressure rating PN	Dimensions [mm (inch)]								Weight [kg (lb)]	
		a	b	c	d	D	L	H	I	Flowmeter (without pres- sure sensor)	Flowmeter (with pressure sensor)
15	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	16 (0.63)	45 (1.77)	65 (2.56)	265 (10.43)	174.25 (6.86)	3.5 (7.72)	4.1 (9.04)
25	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	24 (0.94)	65 (2.56)	65 (2.56)	265 (10.43)	174.25 (6.86)	4.3 (9.48)	4.9 (10.80)
40	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	38 (1.50)	82 (3.23)	65 (2.56)	270 (10.63)	174.5 (6.87)	4.9 (10.80)	5.5 (12.13)
50	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	50 (1.97)	102 (4.02)	65 (2.56)	275 (10.83)	174.5 (6.87)	6 (13.23)	6.6 (14.55)
80	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	74 (2.91)	135 (5.31)	65 (2.56)	290 (11.42)	174.25 (6.86)	8.2 (18.08)	8.8 (19.40)
100	16 ... 100	133 (5.24)	105 (4.13)	179 (7.05)	97 (3.82)	158 (6.22)	65 (2.56)	310 (12.20)	176.5 (6.95)	9.5 (20.94)	10.1 (22.27)

#### Sandwich version ANSI

Size DN	Pressure rating Class	Dimensions [inch]								Weight [lb]	
		a	b	c	d	D	L	H	I	Flowmeter (without pres- sure sensor)	Flowmeter (with pressure sensor)
½"	150, 300	5.32	4.26	7.25	0.63	1.77	2.56	10.43	6.82	7.72	9.04
½"	600	5.32	4.26	7.25	0.55	1.77	2.56	10.43	6.82	7.72	9.04
1"	150, 300, 600	5.32	4.26	7.25	0.94	2.56	2.56	10.43	6.82	9.48	10.80
1½"	150, 300, 600	5.32	4.26	7.25	1.50	3.23	2.56	10.63	6.82	10.80	12.13
2"	150, 300, 600	5.32	4.26	7.25	1.97	4.02	2.56	10.83	6.82	13.23	14.55
3"	150, 300, 600	5.32	4.26	7.25	2.91	5.31	2.56	11.42	6.82	18.08	19.40
4"	150, 300, 600	5.32	4.26	7.25	3.82	6.22	2.56	12.20	6.82	20.94	22.27

## Dimensional drawings (continued)

## Remote version



SITRANS FX330 (Vortex), Remote version

**Dimension a**

DN	Flanged and Sandwich version						Flanged version			
	15 ½"	25 1"	40 1½"	50 2"	80 3"	100 4"	150 6"	200 8"	250 10"	300 12"
[mm]	265.7	265.2	269.2	275.2	287.2	303.7	323.2	348.9	375.7	399.7
[inch]	10.5	10.4	10.6	10.8	11.3	12.0	12.7	13.7	14.8	15.7

**Dimension a F1/2R**

DN	Flanged version									
	15 ½"	25 1"	40 1½"	50 2"	80 3"	100 4"	150 6"	200 8"	250 10"	300 12"
F1R <sup>1)</sup> [mm]	-	315.7	315.2	319.2	325.2	337.2	353.7	373.2	398.9	425.7
F1R <sup>1)</sup> [inch]	-	12.4	12.4	12.6	12.8	13.3	13.9	14.7	15.7	16.8
F2R <sup>2)</sup> [mm]	-	-	315.7	315.2	319.2	325.2	337.2	353.7	373.2	398.9
F2R <sup>2)</sup> [inch]	-	-	12.4	12.4	12.6	12.8	13.3	13.9	14.7	15.7

**Dimension b ... n**

	b	c	d	e	f	g	h	j	k	l	m	n
[mm]	139	108	276	191	105	97	72	108	9	72	97	226
[inch]	5.46	4.25	10.9	7.53	4.14	3.82	2.84	4.25	0.35	2.84	3.82	8.90

## Flow Measurement

### SITRANS FX (Vortex)

#### SITRANS FX330

#### Dimensional drawings (continued)

##### Flow tables

##### Measuring Range Limits

##### Water

Size DN to EN 1092-1	DN to NSI B16.5	Q <sub>min</sub> EN 1092-1 [m <sup>3</sup> /h]	Q <sub>max</sub> EN 1092-1 [m <sup>3</sup> /h]	Q <sub>min</sub> ANSI B16.5 [m <sup>3</sup> /h]	Q <sub>max</sub> ANSI B16.5 [m <sup>3</sup> /h]
15	½"	0.45	5.07	0.44	4.94
25	1"	0.81	11.40	0.81	11.40
40	1½"	2.04	28.58	2.04	28.58
50	2"	3.53	49.48	3.53	49.48
80	3"	7.74	108.37	7.74	108.37
100	4"	13.30	186.22	13.30	186.21
150	6"	30.13	421.86	30.13	421.86
200	8"	56.60	792.42	56.60	792.42
250	10"	90.48	1 266.8	90.48	1 266.8
300	12"	131.41	1 839.8	131.41	1 839.8

Values based on water at 20 °C (68 °F)

##### Air

Size DN to EN 1092-1	DN to ANSI B16.5	Q <sub>min</sub> EN 1092-1 [m <sup>3</sup> /h]	Q <sub>max</sub> EN 1092-1 [m <sup>3</sup> /h]	Q <sub>min</sub> ANSI B16.5 [m <sup>3</sup> /h]	Q <sub>max</sub> ANS B16.5 [m <sup>3</sup> /h]
15	½"	6.80	25.33	6.72	24.70
25	1"	10.20	81.43	10.20	81.43
40	1½"	25.35	326.63	25.35	326.63
50	2"	43.89	565.49	43.89	565.49
80	3"	96.14	1 238.64	96.14	1 238.6
100	4"	165.19	2 128.27	165.19	2 128.27
150	6"	374.23	4 821.60	374.23	4 821.6
200	8"	702.95	9 056.8	702.95	9 056.8
250	10"	1 123.7	14 478.0	1 123.7	14 478.0
300	12"	1 632.1	21 028.0	1 632.1	21 028.0

Values based on air at 20 °C (68 °F) and 1.013 bar<sub>abs</sub> (14.7 psi<sub>abs</sub>)

##### Flow rate limits

Product	Nominal sizes		Minimum flow rates [m/s]	Maximum flow rates [m/s]
	to EN	to ANSI		
Liquids	DN 15 ... DN 300	DN ½" ... DN 12"	0.5 x (998/ρ) <sup>0.51</sup>	7 x (998/ρ) <sup>0.47 1)</sup>
Gas, steam/vapor	DN 15 ... DN 300	DN ½" ... DN 12"	6 x (1.29/ρ) <sup>0.52</sup>	7 x (998/ρ) <sup>0.47 3)</sup>

ρ = operating density [kg/m<sup>3</sup>]

1) Minimum flow rate 0.3 m/s (0.984 ft/s) - maximum flow rate 7 m/s (23 ft/s)

2) Minimum flow rate 2 m/s (6.6 ft/s)

3) Maximum flow rate 80 m/s (262 ft/s); DN 15: 45 m/s (148 ft/s) and DN 25: 70 m/s (230 ft/s)

## Dimensional drawings (continued)

Measuring range saturated steam: 1 to 7 bar

Overpressure [bar]		1		3.5		5.2		7	
Density [kg/m <sup>3</sup> ]		1.13498		2.4258		3.27653		4.16732	
Temperature [°C]		120.6		148.2		160.4		170.6	
Flow [kg/h]		min.	max.	min.	max.	min.	max.	min.	max.
DN to EN 1092-1	DN to ASME B16.5								
15	½"	5.87	28.75	7.68	61.46	8.93	83.01	10.06	105.57
25	1"	11.82	92.42	17.28	197.53	20.09	266.81	22.66	339.35
40	1½"	29.64	370.71	43.33	792.33	50.63	1 070.2	56.80	1 361.2
50	2"	51.31	641.82	75.02	1 371.8	87.19	1 852.8	98.33	2 356.6
80	3"	112.41	1 405.8	164.33	3 004.7	191.00	4 058.4	215.39	5 161.8
100	4"	193.14	2 415.5	282.36	5 162.7	328.16	6 973.3	370.09	8 869.2
150	6"	437.56	5 472.4	639.69	11 696.0	743.45	15 798.0	838.44	20 093.0
200	8"	821.9	10 279.0	1 201.6	21 970.0	1 396.5	29 675.0	1 574.9	37 743.0
250	10"	1 313.9	16 433.0	1 920.9	35 122.0	2 232.5	47 439.0	2 517.7	60 337.0
300	12"	1 908.3	23 866.0	2 789.8	51 010.0	3 242.4	68 899.0	3 656.6	87 630.0

Measuring range saturated steam: 10.5 to 20 bar

Overpressure [bar]		10.5		14.0		17.5		20.0	
Density [kg/m <sup>3</sup> ]		5.88803		7.60297		9.31702		10.5442	
Temperature [°C]		186.2		198.5		208.7		215.0	
Flow [kg/h]		min.	max.	min.	max.	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5								
15	½"	12.78	149.17	16.51	192.61	20.23	236.04	22.89	267.12
25	1"	26.93	479.46	30.60	619.11	33.87	758.69	36.04	858.62
40	1½"	67.51	1 878.2	76.72	2 150.7	84.93	2 395.3	90.35	2 557.7
50	2"	116.89	3 251.7	132.82	3 723.4	147.03	4 147.0	156.42	4 428.1
80	3"	256.03	7 122.4	290.93	8 155.8	322.06	9 083.7	342.62	9 699.3
100	4"	439.91	12 238	499.90	14 013.0	553.38	15 608.0	588.69	16 666.0
150	6"	996.62	27 725.0	1 132.5	31 747.0	1 253.7	35 359.0	1 333.7	37 756.0
200	8"	1 872.1	52 079.0	2 127.3	59 634.0	2 354.9	66 419.0	2 505.2	70 921.0
250	10"	2 992.7	83 254.0	3 400.7	95 333.0	3 764.6	106 180.0	4 004.9	113 380.0
300	12"	4 346.5	120 920.0	4 939.1	138 460.0	5 467.5	154 210.0	5 816.5	164 660.0

## Flow Measurement

### SITRANS FX (Vortex)

#### SITRANS FX330

#### Dimensional drawings (continued)

Measuring range saturated steam: 15 to 100 psig

Overpressure [psig]		15		50		75		100	
Density [lbs/ft <sup>3</sup> ]		0.0719		0.1497		0.2036		0.2569	
Temperature [°F]		249.98		297.86		320.36		338.184	
Flow [lbs/h]		min.	max.	min.	max.	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5								
15	½"	12.95	64.35	16.83	133.87	19.62	182.02	22.04	229.63
25	1"	26.25	206.83	37.86	430.30	44.15	585.06	49.59	738.09
40	1½"	65.81	829.61	94.92	1 726	110.68	2 346.7	124.32	2 960.5
50	2"	113.94	1 436.3	164.34	2 988	191.63	4 062.9	215.23	5 125.6
80	3"	249.57	3 146.1	360.00	6 545.3	419.74	8 899.4	471.45	11 227
100	4"	428.81	5 405.7	618.51	11 246	721.21	15 291	810.06	19 291
150	6"	971.47	12 246	1 401.2	25 478	1 633.9	34 642	1 835.2	43 703
200	8"	1 824.8	23 004	2 632.1	47 859	3 069.1	65 072	3 447.2	82 092
250	10"	2 917.2	36 774	4 207.7	76 508	4 906.4	104 030	5 510.8	131 230
300	12"	4 236.8	53 410	6 111.1	111 120	7 125.8	151 080	8 003.6	190 600

Measuring range saturated steam: 150 to 300 psig

Overpressure [psig]		150		200		250		300	
Density [lbs/ft <sup>3</sup> ]		0.3627		0.4681		0.5735		0.6792	
Temperature [°F]		366.08		388.04		406.22		422.06	
Flow [lbs/h]		min.	max.	min.	max.	min.	max.	min.	max.
DN to EN 1092-1	DN to ANSI B16.5								
15	½"	27.79	324.21	35.86	418.47	43.94	512.66	52.04	607.12
25	1"	58.93	1 042.1	66.94	1 345.1	74.10	1 647.8	80.63	1 951.5
40	1½"	147.72	4 107.2	167.83	4 702.8	185.76	5 237	202.15	5 728
50	2"	255.75	7 111.9	290.56	8 141.9	321.60	9 066.8	350.00	9 917
80	3"	560.19	15 578	636.44	17 834	704.43	19 860	766.60	21 722
100	4"	962.54	26 766	1 093.5	30 643	1 210.4	34 124	1 317.2	37 324
150	6"	2 180.6	60 639	2 477.4	69 421	2 742.1	77 307	2 984	84 556
200	8"	4 096.1	113 900	4 653.6	130 400	5 150.7	145 210	5 605.2	158 830
250	10"	6 548.1	182 090	7 439.3	208 460	8 234.1	232 140	8 960.6	253 910
300	12"	9 510.2	264 460	10 805	302 760	11 959	337 150	13 014	368 770